

HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED

Features:

- 1. Package in 8mm tape on 7" diameter reel.
- 2.1.60mm×1.50mm SMT LED, 0.75mm thickness.
- 3.Low power consumption.
- 4. Compatible with automatic placement equipment.
- 5. Compatible with infrared and vapor phase reflow solder process.
- 6. Bi-color (Multi-color) type.
- 7. Colors: Hyper Red & Infrared
- 8. The product itself will remain within RoHS compliant Version.

Descriptions:

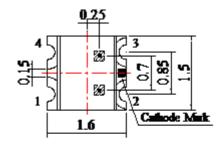
- 1. The 0605 SMD LED is much smaller than lead frame type components, thus enable smaller higher packing density, reduced storage space and finally smaller equipment to be obtained.
- 2. Besides, light Weight makes them ideal for miniature applications, etc.
- 3. The series is specially designed for applications requiring higher brightness.
- 4. The SMD LEDs are available with different colors, intensities.

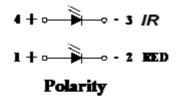
Applications:

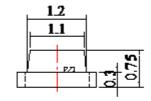
- 1. Red & Infrared signal Indicators
- 2.SPO2 pulse Oximeter
- 3. Optical Switch or Data link
- 4. Dual Channel Free Space Optical Communications
- 5. Security Sensor

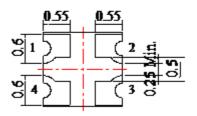
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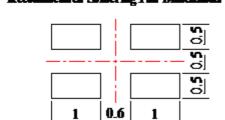
Package Dimension:











Veit en Tolerance: ± 0.10mm

Part No.	Chip Material	Lens Color	Source Color
DL-PCB0605RIR	AlGaAs	Water Clear	Hyper Red
	GaAlAs	water clear	Infrared

Notes:

- 1. All dimensions are in millimeters.
- 2. Tolerance is ± 0.10mm (.004") unless otherwise specified.
- 3. Specifications are subject to change without notice.

▶ Absolute Maximum Ratings at Ta=25 ℃

Parameters	Symbol	Emitting Color	Max.	Unit
B	20	Hyper Red	60	
Power Dissipation	PD	Infrared	130	mW
Peak Forward Current	155	Hyper Red	100	
(1/10 Duty Cycle, 0.1ms Pulse Width)	IFP	Infrared	1000	mA
Carlin and Carri	IF	Hyper Red	25	mA
Continuous Forward Current		Infrared	50	
Reverse Voltage	VR		5	V
Operating Temperature Range	Topr		-40°C to +80°C	
Storage Temperature Range	Tstg		-40°C to +85°C	
Soldering Temperature	Tsld		260 ℃ for	5 Seconds

♦ Electrical Optical Characteristics at Ta=25 ℃

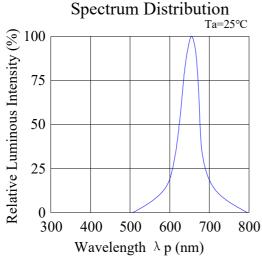
Parameters	Symbol	Emitting Color	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	IV	Hyper Red	50	80		mcd	IF=20mA
Radiant Intensity	Ee	Hyper Red		1.8		mW/sr	IF=20mA
		Infrared		5.0		,	IF=50mA
Viouing Angle	20	Hyper Red		140		Dog	IF=20mA
Viewing Angle	2θ _{1/2}	Infrared		140		Deg	
Peak Emission Wavelength	3	Hyper Red		660			JE 20 A
	λр	Infrared		940		nm	IF=20mA
	λd	Hyper Red		650			IF=20mA
Dominant Wavelength		Infrared		930		nm	
Connection Holf Width	Δλ	Hyper Red		20			IF=20mA
Spectral Line Half-Width		Infrared		20		nm	
Forward Voltage	VF	Hyper Red		1.80		V	IF=20mA
		Infrared		1.00		V	
Reverse Current	IR	Hyper Red			10	- μΑ	V _R =5V
neverse current	IN	Infrared			10		

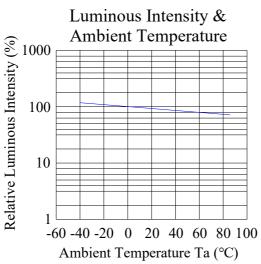
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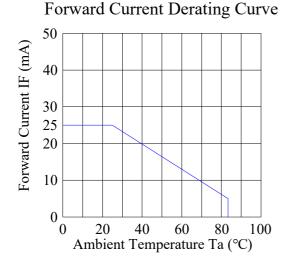
◆ Typical Electrical / Optical Characteristics Curves

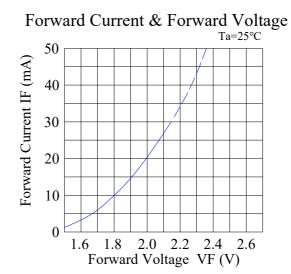
(25°C Ambient Temperature Unless Otherwise Noted)

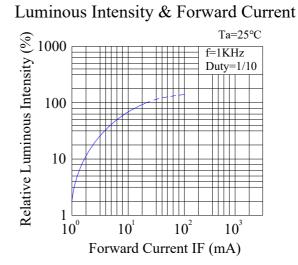
Hyper Red:

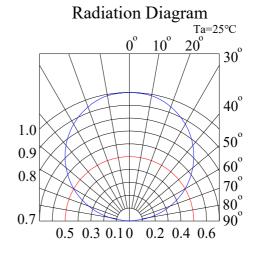


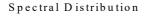


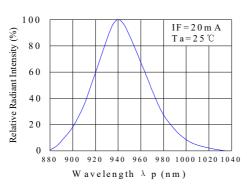




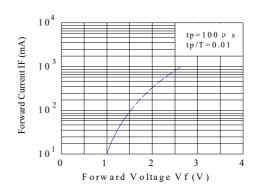




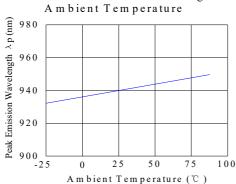




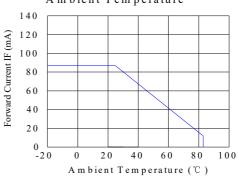
Forward Current & Forward Voltage



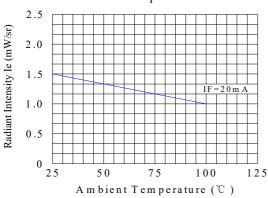
Peak Emission Wavelength & Ambient Temperature



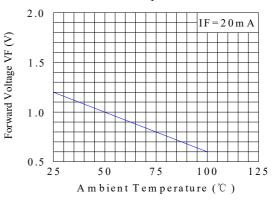
Forward Current & Ambient Temperature



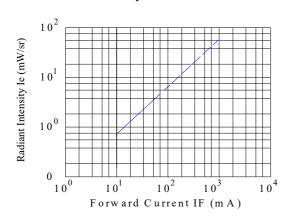
Relative Intensity & Ambient Temperature



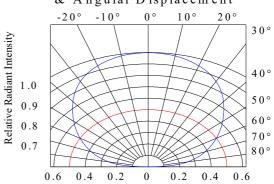
Forward Voltage & Ambient Temperature



Relative Intensity & Forward Current



Relative Radiant Intensity & Angular Displacement



Reliability Test Items And Conditions:

The reliability of products shall be satisfied with items listed below:

Confidence level: 90%.

LTPD: 10%.

1) Test Items and Results:

No.	Test Item	Test Hours/Cycles	Test Conditions	Sample Size	Ac/Re
1	Resistance to Soldering Heat	6 Min	Tsld=260±5℃, Min. 5sec	25pcs	0/1
2	Thermal Shock	300 Cycles	H: +100° \mathbb{C} 5min \int 10 sec L: -10° \mathbb{C} 5min	25pcs	0/1
3	Temperature Cycle	300 Cycles	H: $+100^{\circ}$ C 15min \int 5min L: -40° C 15min	25pcs	0/1
4	High Temperature Storage	1000Hrs.	Temp: 100 ℃	25pcs	0/1
5	DC Operating Life	1000Hrs.	IF=20mA	25pcs	0/1
6	Low Temperature Storage	1000Hrs.	Temp: -40°C	25pcs	0/1
7	High Temperature/ High Humidity	1000Hrs.	85℃/85%RH	25pcs	0/1

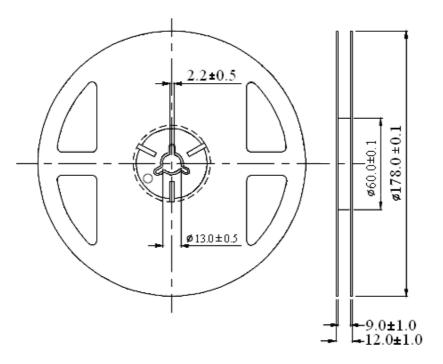
2) Criteria for Judging the Damage:

lkovo	Cumbal			or Judgment	
ltem	Symbol			Max	
Forward Voltage	VF	IF=20mA		F.V.*)×1.1	
Reverse Current	IR	VR=5V		F.V.*)×2.0	
Luminous Intensity	IV	IF=20mA	F.V.*)×0.7		

*) F.V.: First Value.

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Reel Dimensions:

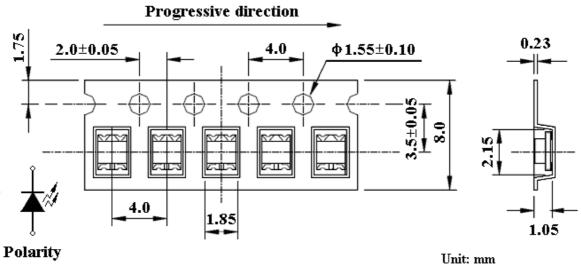


Unit: mm

 $Tolerance: \pm\,0.25mm$

Carrier Tape Dimensions:

Loaded quantity 4000PCS per reel.



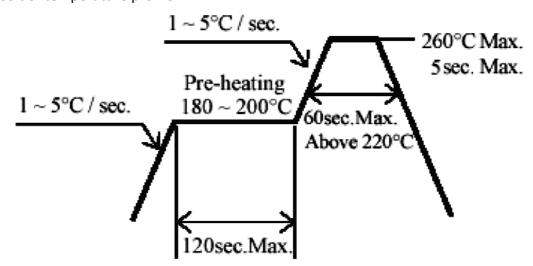
Tolerance: $\pm 0.10 \, \mathrm{mm}$

Please read the following notes before using the datasheets:

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package, the LEDs should be kept at 30° C or less and 90%RH or less.
 - 2.3 The LEDs should be used within a year.
 - 2.4 After opening the package, the LEDs should be kept at 30℃ or less and 70%RH or less.
 - 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
 - 2.6 If the moisture adsorbent material (silica gel) has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: $60\pm5^{\circ}$ C for 24 hours.
- 3. Soldering Condition
 - 3.1 Pb-free solder temperature profile.



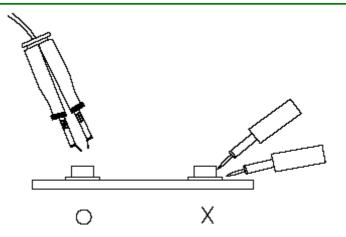
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
- 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260° C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

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6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

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